

PRODUCT CODE-2254
OIL PRIMER BROWN/BLACK

● **Description**

This primer is essentially meant for vehicle refinishing, which should dry much faster than any synthetic primer and should be capable of accepting N.C. Putty after 2 hrs. without causing any “bleeding.”

● **Areas of Application**

All types of vehicles that are to be painted with N.C. lacquers or very fast drying synthetic enamels.

● **Surface Preparation**

The vehicles, which are to be repainted, have some kind of coating. The same should be removed preferably, by using EUROSTRIP (Paint remover) and should show bare metal. Invariably, rust is visible which should be got rid of using RUSTOSAN P-07, which also helps in removing traces of oil and grease.

● **Technical Data**

➤ Appearance	:	Free flowing liquid with brown or black colour.
➤ Viscosity	:	110 ± 5 sec. at 30°C.
➤ Spraying viscosity	:	22 to 25 sec.
➤ Weight per litre	:	1.45 ± 0.02 kg./ltr. (Brown)
➤	:	1.20 ± 0.02 kg./ltr. (Black)
➤ Thinner to be used	:	Syn. Thinner 011.
➤ Drying time	:	Touch dry : 5 to 10 min.
➤ Surface dry	:	25 to 30 min.
➤ For application of N.C. Putty :	:	After 2 hrs.
➤ Scratch hardness	:	Passes load of 1000 gms.
➤ Cross hatch test	:	Passes the test.
➤ Flexibility	:	Passes bending Mandrel of 1/4”

● **Directions for Use**

Once the bare metal of a vehicle has been made free from rust and from traces of oil and grease, thin down the primer using Thinner 011 (to get spraying viscosity) and start spraying. No special skill is needed. There is no need to wet sand the primer because the same can be done after putty application.

● **Notes**

Do not use very high pressure, which will result into uneven, sandy finish because of dry spray.

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The Product is for Industrial use only. Product data given here *is correct to the best of our knowledge but their accuracy may vary depending upon the quality of the substrate, application parameters and atmospheric conditions affecting the performance of the product. Therefore the users are advised to make their own tests to determine the suitability of products for their own purposes under present conditions. Unless agreed upon in writing, we do not accept any liability for the performance of the product. We hereby disclaim any warranties or representations, liability, including but not limited to negligence, injury, consequential losses or damages arising from the use of the Products as recommended above. Product data are subject to change without notice.*

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PRODUCT DATA SHEET

ISSUED: JUNE 2020