

**PRODUCT CODE : 3001**

## **RICHWOOD ONE PACK TABLE TOP CLEAR MATT**

### **Scope**

The internationally accepted method of producing N.C. Clear lacquers is to mix nitrocellulose with non-drying short oil alkyd, a plasticizer and solvents in appropriate proportion. To reduce cost for unhealthy competition, a large number of manufacturers use less of nitrocellulose and more of an alkyd. Even solvent blend (used for making clear) must be well balanced consisting of low/medium/high boiling solvents along with latent solvents and diluents. The general practice is to use maximum quantity of cheaper solvents. Such formulations, though work, yield inferior results.

Richwood N.C. Clear Matt is a very well balanced product.

### **Areas of Application**

All metals and also wood.

### **Surface Preparation**

See the pamphlets on surface preparation of metals and surface preparation of wood.

### **Technical Data**

- APPEARANCE : Free flowing, light pale yellow liquid.
- REDUCED VISCOSITY OF N.C. 033 THINNER (1:1) : 25 to 30 seconds
- SPRAYING VISCOSITY : 22 to 25 seconds
- THINNER TO BE USED : N.C. 033 thinner
- DUST FREE TIME : 5 to 10 minutes
- THUMB IMPRESSION FREE : 40 to 50 minutes
- HARD DRY : 24 hrs.

### **Directions for Use**

Prepare the surface as recommended above. Thin down the clear to spraying viscosity. Apply three coats, each at an interval of twenty or thirty minutes. Allow to dry when after rubbing compound be used for eliminating all blemishes. Finally polish, using wax polish but preferably silicones polish.

### **Notes**

Also available as matt lacquer. Ensure, the compressed air used is totally free from moisture.

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**PRODUCT DATA SHEET**

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