

PRODUCT CODE : 3011
RICHWOOD MELAMINE MATT GOLD TWO PACK

Performance

Richwood Melamine GOLD comes in Glossy and Matt Finish . It is a Water white clear coating which maintains aesthetics of wooden surface and protects it for a long time. It is a fast drying 2k clear system which is based on superior Quality of modified synthetic resin and cured with acidic hardener

Richwood Melamine Gold is a long lasting and fast Air-drying Paint System
Makes it an ideal choice for all kind of wooden substrates which require good performance
Water White Melamine Clear maintains and preserves original colour of wood at economical prices.
Great value for money product.

HIGH GLOSS AND VRY SMOOTH MATT FINISH.
GOOD RESISTANCE TO SCRATCHES.
RESISTANCE TO WARM WATER ,TEA AND COFFEE STAINS.
GOOD DURABILITY- INTERIOR USE

Areas of Application

All types of wood and wooden products like plywood, nu-wood, particle boards etc.By and large, the articles should be meant for interior use.

Surface Preparation

See the pamphlet on surface preparation of wood.

Technical Data

APPEARANCE	:	(a) Translucent for matt base (b) Water white clear for hardener.
VISCOSITY	:	Base glossy : 120 ±5 sec. Ford cup no. 4. @ 30 ⁰ c. Hardener for both : 14 ±1 sec. Ford cup no. 4. @ 30 ⁰ c.
MIXING RATIO BY VOLUME	:	Base (9) hardener (1)
VISCOSITY OF THE MIX	:	For brushing : 55 5 seconds ford cup no. 4. For spraying : 22 2 seconds ford cup no. 4.
THINNER TO BE USED	:	Melamine thinner 088
DRYING TIME	:	Touch dry : 10 minutes Dust free : 25 minutes Thumb impression free : 35 – 45 minutes. Hard dry : o/n
RECOATABILITY	:	o/n
POT LIFE	:	6 hrs.

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Directions for Use

Prepare the surface as per instructions given above. Mix the base and hardener as per specification (given above) and spray or brush the first coat. Allow drying for 3–4 hours and dry sand using the finest grain paper. Wipe off all loose dust and apply the second coat. In case of need for a third coat, fine sand the second coat after 3-4 hours, remove all loose particles and apply the third coat which need not be sanded. Can also be applied wet on wet, each coat at an interval of 15-20 minutes.

Notes

The base for matt finish must be thoroughly stirred before mixing with hardener. The system being acidic in nature, eye glasses must be used while spraying. It is preferable to wear gloves, while applying richwood melamine finish. The product is recommended for interior use only.

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By Mrigold Paints Pvt Ltd
C-1/10 GIDC Estate,
Vallabh Udyog Nagar 388120
Anand, Gujarat
INDIA

PRODUCT DATA SHEET
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