

PRODUCT CODE : 3022
RICHWOOD MELAMINE MATT TWO PACK

Scope

Wood is a beautiful material for all architects and for those who love their homes. Unfortunately wood is getting scarcer. Culprit is the mankind, who has been busy with mindless destruction of jungles. A time is to come, when wood will become costlier than silver if not against gold. Message is clear: save wood at all cost. Richwood melamine is the economic answer.

Areas of Application

All types of wood and wooden products like plywood, nu-wood, particle boards etc. By and large, the articles should be meant for interior use.

Surface Preparation

See the pamphlet on surface preparation of wood.

Technical Data

APPEARANCE	:	(a) Translucent for matt base
	•	(b) Water white clear for hardene
VISCOSITY	:	Base glossy : 100 ±5 sec. Ford cup no. 4. @ 30 ⁰ c. Hardener for both : 14 ±1 sec. Ford cup no. 4. @ 30 ⁰ c.
MIXING RATIO BY VOLUME	:	Base (9) hardener (1)
VISCOSITY OF THE MIX	:	For brushing : 55 5 seconds ford cup no. 4. For spraying : 22 2 seconds ford cup no. 4.
THINNER TO BE USED	:	Melamine thinner 088
DRYING TIME	:	Touch dry : 10 minutes Dust free : 25 minutes Thumb impression free : 35 – 45 minutes. Hard dry : o/n
RECOATABILITY	:	o/n
POT LIFE	:	6 hrs.

PRODUCT CODE-3022
RICHWOOD MELAMINE MATT TWO PACK

Directions for Use

Prepare the surface as per instructions given above. Mix the base and hardener as per specification (given above) and spray or brush the first coat. Allow drying for 3–4 hours and dry sand using the finest grain paper. Wipe off all loose dust and apply the second coat. In case of need for a third coat, fine sand the second coat after 3-4 hours, remove all loose particles and apply the third coat which need not be sanded. Can also be applied wet on wet, each coat at an interval of 15-20 minutes.

Notes

The base for matt finish must be thoroughly stirred before mixing with hardener. The system being acidic in nature, eye glasses must be used while spraying. It is preferable to wear gloves, while applying richwood melamine finish. The product is recommended for interior use only.

Disclaimer

The information contained within this data sheet is based on information believed to be reliable at the time of its preparation. The company will not be liable for loss or damage howsoever caused including liability for negligence which may be suffered by the user of the data contained herein. It is the users' responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of results is implied since conditions of use are beyond our control.

The Product is for Industrial use only. Product data given here *is correct to the best of our knowledge but their accuracy may vary depending upon the quality of the substrate, application parameters and atmospheric conditions affecting the performance of the product. Therefore the users are advised to make their own tests to determine the suitability of products for their own purposes under present conditions. Unless agreed upon in writing, we do not accept any liability for the performance of the product. We hereby disclaim any warranties or representations, liability, including but not limited to negligence, injury, consequential losses or damages arising from the use of the Products as recommended above. Product data are subject to change without notice.*

By Mrigold Paints Pvt Ltd
C-1/10 GIDC Estate,
Vallabh Udyog Nagar 388120
Anand, Gujarat
INDIA

PRODUCT DATA SHEET
ISSUED: JUNE 2020