

**PRODUCT CODE : 3030**  
**ROCHWOOD 1K PU WOOD CLEAR GLOSSY**

**Scope**

There are many good ways to give a clear coating on a wooden article. In order of performance and economy, they can be listed as under :-

- Two pack P.U. Clear for exterior.
- Two pack P.U. Clear for interior
- One pack N.C. Clear
- Two pack melamine finish
- 1k PU Wood Clear glossy.

Obviously, from the angle of economy and simplicity of the process, 1k pu clear is preferred. It is fast drying and yields glossy, tough clear film which is resistant to abrasion; water spots; mustard and alcohol spots.

**Areas of Application**

Any wooden article, including plywood and nu-wood.

**Surface Preparation**

Please see our pamphlet on “surface preparation of wood”.

**Technical Data**

- APPEARANCE : Transparent, pale yellow liquid.
- VISCOSITY :  $110 \pm 10$  secs. In ford cup 4 @ 30°C.
- WEIGHT PER LITRE :  $0.90 \pm 0.02$  kg/ltr.
- DRYING TIME :
  - Touch dry : 40 to 50 min.
  - Surface dry : 2½ to 3 hrs.
  - Thumb impression free : 5 to 6 hrs.
  - Hard dry : 24 hrs.
- THINNER TO BE USED : Syn. Thinner 011

**Directions for Use**

Prepare the surface as stated above. Reduce the viscosity for spraying/brushing. Give three coats by cross lap method, each at an interval of 20-30 minutes. If need be, sanding can be carried out after 2-3 hours of having applied the second coat.

**Note**

It is also available in oak yellow shade.

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**PRODUCT DATA SHEET**

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