

PRODUCCT CODE - 3052
RICHWOOD MELAMINE GOLD SEALER

Scope

Sealer plays a very important role in filling up of wooden pores if not done properly, any clear coat will sink into the pores and will ruin the best of finish. We at marigold have developed a special filler to be applied under melamine finish: glossy as well as matt. The said sealer prevents any sinkage or shrinkage of the top coat, which is melamine two-pack finish.

Areas of Application

Any wooden surface, including plywood or nu-wood and where a clear coat, glossy or matt is required.

Surface Preparation

The surface to be painted should be free from dirt, dust, oil, grease, or any other contamination

Technical Data

- APPEARANCE : Translucent liquid having free flow.
- VISCOSITY : 150 ±5 secs. In ford cup B4 @ 30°C.
- WEIGHT PER LITRE : 1.01 ± 0.02 kg./ltr.
- THINNER TO BE USED : Rosalee Thinner 088.
- DRYING TIME : Touch dry : 5 to 10 min.
- SURFACE DRY : 25 to 30 min.
- THUMP IMPRESSION FREE : 1 hrs.
- HARD DRY : 24 hrs.

Directions for Use

Stir the sealer well. Thin to spraying viscosity and apply by cross-lap method. Minimum two coats are needed for ideal results. After 2-3 hours start sanding with 80 number paper. Sanding must be carried out horizontally to the pores. Wipe out all loose particles with a dry rag. The surface should get well filled and should have a silky smooth appearance. If not satisfied, apply a third coat and sand again after 3-4 hours.

Note

In case the relative humidity is in excess of 80% retarder thinner 066 in the ratio of 1:3 i.e. one part of rosalee retarder 066 and three parts of rosalee thinner 088, by volume.

Disclaimer

The information contained within this data sheet is based on information believed to be reliable at the time of its preparation. The company will not be liable for loss or damage howsoever caused including liability for negligence which may be suffered by the user of the data contained herein. It is the users'

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responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of results is implied since conditions of use are beyond our control.

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The Product is for Industrial use only. Product data given here *is correct to the best of our knowledge but their accuracy may vary depending upon the quality of the substrate, application parameters and atmospheric conditions affecting the performance of the product.* Therefore the users are advised to make their own tests to determine the suitability of products for their own purposes under present conditions. *Unless agreed upon in writing, we do not accept any liability for the performance of the product. We hereby disclaim any warranties or representations,* liability, including but not limited to negligence, injury, consequential losses or damages arising from the use of the Products as recommended above. Product data are subject to change without notice.

By Mrigold Paints Pvt Ltd
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PRODUCT DATA

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