

**PRODUCT CODE-5010**  
**ACRITHANE TPA FAST AIRDRYING SYSTEM**

**Description**

Acrythane is based on a superior class of thermoplastic acrylic.

**Areas of Application**

All types of metals and wood. For maintaining original colour of brass, bronze, copper, silver or wood, acrycoat clear only should be used.

**Surface Preparation**

The surface must be free from rust/oil, in case of ferrous metals. Other metallic surfaces must be free from oxides and oils. The wooden surface should be well filled with Richwood Sanding Sealer.

● **Technical Data**

APPEARANCE	: Almost water white liquid /shades
VISCOSITY	: 60 to 70 seconds
WEIGHT PER LITRE	: 0.93 ± 0.02 kg./ltr.
THINNER TO BE USED	: Rosalee Thinner 101
SPRAYING VISCOSITY	: 25 to 30 seconds
BRUSHING VISCOSITY	: N.A.
DRYING TIME :	
Touch dry	: 5 to 7 min.
Surface dry	: 20 to 25 min.
Hard dry	: 24 hrs.
FLEXIBILITY	: To pass 1/4" bending mandrel

● **Directions for Use**

- Remove rust and oil from upon ferrous surfaces, using rustosan.
- Remove oxides from upon other metals, using citric acid solution.
- Fill up wood pores with Richwood Sanding Sealer.
- Reduce the viscosity to spray or to brush using thinner.
- Apply minimum three coat

● **Notes**

Buffing is not required.

The Product is for Industrial use only. Product data given here *is correct to the best of our knowledge but their*

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*accuracy may vary depending upon the quality of the substrate, application parameters and atmospheric conditions affecting the performance of the product. Therefore the users are advised to make their own tests to determine the suitability of products for their own purposes under present conditions. Unless agreed upon in writing, we do not accept any liability for the performance of the product. We hereby disclaim any warranties or representations, liability, including but not limited to negligence, injury, consequential losses or damages arising from the use of the Products as recommended above. Product data are subject to change without notice.*

**By Mrigold Paints Pvt Ltd**

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**PRODUCT DATA SHEET**

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