

PRODUCT CODE 9006
KNIFING FILLER PASTE

● **Description**

Steel furniture, made with MS sheets; invariably have dents or uneven surface created by butt-welding. For aesthetic appearance, such dents have to be filled up and the surface must appear absolutely even. To get such a surface, KNIFING FILLER PASTE has to be used liberally. It is required to fill up the pores and blowholes of cast iron articles.

● **Areas of Application**

Any article made of mild steel or of cast iron, that needs filling of dents and pores will need Knifing filler past to achieve an aesthetic look.

● **Surface Preparation**

The surface should be free from oil, grease and rust. The best way to achieve the objective is sand blasting or 7-Tank phosphating system. If the same is not possible, RUSTOSAN P-017 should be used.

● **Technical Data**

Appearance : Smooth paste, free from lumps and with a pleasing Light yellow
Viscosity : Thixotropic
Drying time :
Surface dry : 25 to 30 min.
Ready for sanding : After 2 hrs.
Flexibility : Passes the bending mandrel of 1/4"

● **Directions for Use**

Knifing filler past should be applied with flexible putty knife. Hand should move in semi circle and the article should have a primer coat for better adhesion of putty. Allow 2-3 hours for the film to dry hard when after wet sanding should be done to get smooth surface without any blemish.

● **Notes**

The best quality Knifing filler past must dry hard in less time YET SHOULD BE CAPABLE OF CUTTING WITH EASE and that is Synthetic putty only.

The Product is for Industrial use only. Product data given here *is correct to the best of our knowledge but their accuracy may vary depending upon the quality of the substrate, application parameters and atmospheric conditions affecting the performance of the product. Therefore the users are advised to make their own tests to*

PRODUCT CODE 9006
KNIFING FILLER PASTE

determine the suitability of products for their own purposes under present conditions. *Unless agreed upon in writing, we do not accept any liability for the performance of the product. We hereby disclaim any warranties or representations,* liability, including but not limited to negligence, injury, consequential losses or damages arising from the use of the Products as recommended above. Product data are subject to change without notice.

By Mrigold Paints Pvt Ltd

C-1/10 GIDC Estate,
Vallabh Udyog Nagar 388120
Anand, Gujarat
INDIA

PRODUCT DATA SHEET

ISSUED: JUNE 2020